

ABSTRACT

A metal holder, and a method of producing the same, with electrode pins suitably used for a gas generator having a structure that can prevent electrode pins from being burst forth easily even when the gas generator is brought into action under high temperature. The metal holder with electrode pins includes a metal holder and at least two electrode pins for allowing passage of electrical current. Each electrode pin is larger in diameter at its head portion than at its terminal portion. Plastic members are arranged to surround a part of the respective electrode pins circumferentially. Holes for the respective electrode pins to pass through the holder are formed in the holder, and the electrode pins are fixed to the holes via the plastic members, each hole having a diameter-reduction portion at a part thereof.